

Garant
CNMG 120404, Grade: HB730-1


Order data

Order number	250156 HB730-1
GTIN	4062406239459
Item class	21G

Description

CN.G 120404 HB730-1 Grade: HB730-1
 Chip breaker: XUM
 Tolerance: M
 Cutting depth a_p : 0.5 - 6 mm
 Feed f : 0.2 - 0.6 mm/rev.
 Cutting speed v_c main application: 35 - 230 m/min

Technical description

Grade	HB730-1
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	UNI
Cutting depth a_p	0.5 - 6 mm
ISO code indexable insert	CNMG 120408
Coating	Nano-PVD

Cutting speed v_c main application	35 - 230 m/min
Number of changes/inserts	4
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Chip breaker	XUM
Feed f	0.2 - 0.6 mm/rev.
Tool material	Carbide
Tolerance	M
Type of product	Indexable insert for turning